About Shock Line (SHOCK LINE)
A leading producer of the most advanced toner transfer papers in the market with a wide range of transfers for dark, light and colored fabrics and many other materials. Shock Line’s research and development experts have created patented technology and top class transfer papers for use with OKI printers and silk screen applications.

About OKI Data Americas (OKI)
A leading manufacturer of innovative toner textile printer technology providing marketing and branding tools and end-to-end business support applications trusted by industry leaders as well as small, local companies throughout North America.

About CADLink Technology Corporation (CADLink)
Far superior to basic, in-the-box printer drivers or other limited RIP software solutions, Digital Factory OKI TT Edition features specialized color management and print production workflow software specifically designed for OKI white toner printers.

Need Help or Have Questions?
Shock Line Transfer Paper Product Overview

► **Shock Line FC TOPDARKNEW**
  High Quality 2-Step Low Temperature Self-Weeding Paper for Dark/Black and Light Colored Garments.

► **Shock Line FC SHOPPER**
  High Quality 1-Step Self-Weeding Paper for Light Colored Cotton Shopper Bags

► **Shock Line FC TOPCUT2016**
  High Quality 1-Step Self-Weeding Paper for Light Fabrics.

► **Shock Line FC SUPER2003+**
  High Quality 1-Step (Non-Self Weed) Transfer Paper for Light Colored Fabrics.

► **Shock Line FC POLARTNEW**

► **NEW! Shock Line FC POLARTWTT (Coming Soon!)**
  High Quality 1-Step Paper for Hard Surface Materials (Specifically Designed for OKI’s White Toner Printers.)

► **Shock Line FC SOFT**
  High Quality 1-Step Self-Weeding Transfer Paper for Natural and Synthetic Leather, Cardboard and Wood.

► **Shock Line WTD-FC SISDECBLUWT**
  High Quality 2-Step Waterslide Transfer Decal Workable with Any Color (Specifically Designed for OKI’s White Toner Printers.)
Shock Line FC TOPDARKNEW
High Quality 2-Step Low Temperature Self-Weeding Transfer Paper for Dark/Black Garments

- Weedless Transfer Paper Using White Toner to Transfer Images onto Black, Dark and Light Colored T-Shirts
- Two-Step Paper Solution - Price Includes (FC TOPIMAGE2-Imaging Sheet) and (FO TOPGLUEW4--Glue Sheet)
- Low Processing Temperature (300°F/145°C)
- Industry Accepted Stretchability, Great Feeling and Impressive Washability
- User-Friendly and Easy to Learn Transfer Workflow
- Great White Opacity for Incredible Vibrant Image Transfer Output
- Manufactured Specifically for OKI’s WT (White Toner) LED Printers

$110 8.5” x 11”, 50 Sheets Pack (A+B Sheet)
$218 11” x 17”, 50 Sheets Pack (A+B Sheet)
$210 8.5” x 11”, 100 Sheets Pack (A+B Sheet)
$410 11” x 17”, 100 Sheets Pack (A+B Sheet)
$550 12.5” x 19”, 100 Sheets Pack (A+B Sheet)
PRINTING INSTRUCTIONS (FC TOPIMAGE2-IMAGING SHEET)

Media Type: Ultra Heavy 1 (for Both 8.5” x 11 and 11” x 17”), Paper Source: Multi-Purpose Tray, Quality: Fine/Detail (600 x 1200dpi), Mirror Image. How to recognize the printing side: the clipped corner of the sheet must always be on the bottom right side.

MARRYING A+B SHEET INSTRUCTIONS (FC TOPIMAGE2 + FO TOPGLUEW4 )

Place the MA POLTEX pad at the center of the plate with the blue and white side facing upwards and a sheet of parchment paper (AU CFC VELIN) and heat for at least 120 sec. at 150°C. This step only before the first matching! Place the following over the white portion of the MA POLTEX pad: a. FC TOPIMAGE2 with the printed side upwards b. Place paper tag (Included in the pack) in the bottom right corner. This helps to remove the FO TOPGLUEW4. c. FO TOPGLUEW4 (Slightly smaller than FC TOPIMAGE2) with the glue side on the print d. Place a sheet of Parchment paper on top of the sheets. Heat press the FO TOPGLUEW4 on FC TOPIMAGE2.

Heat Press Settings: 150°C (302°F) for 90 Seconds at Med-High Pressure

PEELING A + B SHEETS AFTER HEAT PRESSING

Use the small paper tag to immediately separate while Hot (Hot peel) FO TOPGLUEW4 from FC TOPIMAGE2 by holding both parchment paper and glue sheet (Do not let go of the tissue paper). N.B. This step is now much easier because the FC TOPIMAGE2 will remain firmly stuck to the pad underneath.

TRANSFERRING MARRIED FC TOPIMAGE2 SHEET ONTO T-SHIRT

Remove MA POLTEX pad from the heat press and place the t-shirt on the press (Press for a few seconds) and then place FC TOPIMAGE2 (After having trimmed the edges) with the glue side on the fabric.

Heat Press Settings: 150°C (302°F) for 30 Seconds at Med-High Pressure

Remove FC TOPIMAGE2 when completely cold (Cold peel) with a smooth and consistent movement. Press again with parchment paper for 10 -15 sec. for greater washing resistance.
Shock Line FC SHOPPER
High Quality 1-Step Self-Weeding Transfer Paper for Light Colored Shopper Bags

$58 8.5” x 11”, 100 Sheets Pack
$109 11” x 17”, 100 Sheets Pack

- 1-Step Weedless Paper for Transferring Full Colored Images onto White and Light Colored Shopper Bags
- Great Color Imaging with Extremely Soft Hand Feel
- Transfers Complex Images with No Weeding and Contour Cutting Required
- Optimized for OKI’s White Toner LED Transfer Printers
- Great for Tight-Mid Woven Fabrics, Flat Colors and Images with 50% Shading
- User-Friendly and Easy to Learn Transfer Workflow

Quick App Guide

**Media Type:** Ultra Heavy 1 (for Both 8.5” x 11 and 11” x 17”), **Paper Source:** Multi-Purpose Tray, **Quality:** Fine/Detail (600 x 1200dpi), **Mirror Image. Heat Press Settings:** 165°C - 175°C (329°F - 347°F) **Time:** 25 - 15 sec. **Pressure:** Medium-High. **Hot Peel.**

**Note:** Wait 5 -10 seconds and pull off paper while warm from bottom to top.
Shock Line FC TOPCUT2016
High Quality 1-Step Self-Weeding Transfer Paper for Light

- 1-Step Weedless Paper for Transferring Images onto White and Light Colored T-Shirts
- Great Color Imaging with Silk Screen Hand
- Transfers Complex Images with No Weeding and Contour Cutting Required
- Industry Accepted Stretchability and Impressive Washability
- Incredible Full Color and Vibrant Image Transfer Output
- User-Friendly and Easy to Learn Transfer Workflow

Quick App Guide

Media Type: Ultra Heavy 1 (for Both 8.5” x 11 and 11” x 17”), Paper Source: Multi-Purpose Tray,
Pressure: Medium-High. Hot Peel.

$95 8.5” x 11”, 100 Sheets Pack
$179 11” x 17”, 100 Sheets Pack
QuickLook Book

Shock Line FC SUPER2003+
High Quality 1-Step (Non-Self-Weed) Transfer Paper for Light Colored Fabrics

► High Quality 1-Step Non-Self Weeding Paper for Transferring Images onto White and Light Colored T-Shirts
► Great Color Imaging with Silk Screen Hand
► May Need to Manually Cut and Weed Image Graphics
► Industry Accepted Stretchability and Impressive Washability
► Incredible Full Color and Vibrant Image Transfer Output
► User-Friendly and Easy to Learn Transfer Workflow

Quick App Guide

Media Type: Thick or Cardboard (for Both 8.5” x 11 and 11” x 17”), 
Paper Source: Multi-Purpose Tray, 

$68 8.5” x 11”, 100 Sheets Pack
$129 11” x 17”, 100 Sheets Pack
Shock Line FC POLARTNEW
Standard Quality Paper for Hard Surface Materials
(Aluminum, Metal, Ceramic, Plexiglas and More)

► Standard Quality 1-Step Transfer Paper for Transferring Images onto Unique Hard Surfaces Items
► Great Color Imaging Output Including White Toner Imaging
► Ideal for Transfers onto Aluminum, Plexiglas, Ceramic, Glass, Metals, Plastic and More
► May Need to Trim Paper Depending upon Substrate
► Transfer Settings May Change Depending upon Substrate
► User-Friendly and Easy to Learn Transfer Workflow

$69 8.5” x 11”, 100 Sheets Pack
$129 11” x 17”, 100 Sheets Pack

Media Type: Ultra Heavy 1-3 (for Both 8.5” x 11 and 11” x 17”), Paper Source: Multi-Purpose Tray,
Quality: Fine/Detail (600 x 1200dpi), Mirror Image. Heat Press Settings: 150°C-190°C (302°F-374°F)
Time: 120-300 sec. (Depending on Substrate) Pressure: High-Very High. Cold Peel (Let the Substrate Cool Down Before Peeling.)
New! **Shock Line FC POLARTWTT**

High Quality 1-Step Paper for Hard Surfaces Materials
(Designed for OKI’s 11” x 17” White Toner Printers)

**Coming Soon**

► High Quality 1-Step Paper for Transferring Colored and Metallic Graphics onto Unique Hard Surfaces Items
► Great Color Imaging Output Including White Toner Imaging
► Ideal for Transfers onto Aluminum, Plexiglas, Ceramic, Glass, Metals and More
► May Need to Trim Paper Depending upon Substrate
► Transfer Settings May Change Depending upon Substrate
► User-Friendly and Easy to Learn Transfer Workflow
► Specifically Designed for OKI’s A3 Sized White Toner LED Transfer Printers
► Good Durability with Impressive Scratch Resistance
Shock Line FC SOFT
High Quality Low Temp. Paper for Natural Leather and Wood

► High Quality 1-Step Transfer Paper for Transfers onto Natural and Synthetic Leather, Coated Fabrics and Wood
► Releases a Micro Thin Film that Conforms to the Materials Natural Look
► Suitable for Surfaces with Low Heat Resistance
► Great for Jackets, Bags, Belts, Boxes, Cardboards, Chairs, Cabinets and More
► User-Friendly and Easy to Learn Transfer Workflow

$69 8.5” x 11”, 100 Sheets Pack
$135 11” x 17”, 100 Sheets Pack

Quick App Guide

Media Type: Ultra Heavy 1 (for Both 8.5” x 11 and 11” x 17”), Paper Source: Multi-Purpose Tray, Quality: Fine/Detail (600 x 1200dpi), Mirror Image. Heat Press Settings: 120°C-150°C (248°F-374°F) Time: 30-40 sec. Pressure: High-Very High. Cold Peel (Wait to Cool before Peeling.)
Shock Line WTD-FC SISDECBLUWT
High Quality 2-Step Waterslide Transfer Decal Workable with Any Color

$125 8.5” x 11”, 50 Sets (2 Sheets per Set)

► Perfect for Hobbyist, Model Cars, Model Airplanes, Model Trains and Many Other Items
► Media Comes in Clear and White Backing for Decals
► Two Step Process with White Toner Being Base and Full Color on Top
► Simple Transfer Application with Water (No Heat)--Glide On and Dry
► Great for Heat Sensitive and Non-Flat Surfaces
► Developed for Use with OKI White Toner and CMYK Printers
► Requires a Letter or Tabloid Sized Hot Laminator

Quick App Guide

OKI Pro9541WT
5-Color (CMYK + White) 13” x 19” Textile Transfer Printer

$12,995  OKI Pro9541WT Printer
5-Color (CMYK + White)

► Revolutionary 5-Color CMYK + White Toner Transfer Technology
► Maximum Paper Size: 13” x 19” (Super B--Larger than Tabloid Size)
► Delivers Crisp, Color-Rich Images on Apparel and Hard Goods
► Fits Seamlessly into Your Existing Color Printing Workflow
► Virtually Maintenance Free with Low Cost Consumables
► High Speed Printing Up to 28 PPM with High Resolution Imaging up to 1200 x 1200 Dpi
► Affordable Alternative to Traditional Screen Printing--Eliminates Set-up Costs and Up-Sizing Charges with a Quick Job Processing Times
► Produces Perfectly-Scaled Graphics and Text on Plus-Sized Clothing
► OKI Two Year On-site Warranty for USA and Canada
OKI Pro8432WT
11” x 17” CMYW LED Transfer Printer Using White Toner

$6,895 OKI Pro8432WT Printer
11” x 17” (CMYW)

- Maximum Paper Size: 11” x 17” (Tabloid Size)
- Uses White Toner for Dark, Light and Colored Shirts and Other Unique Hard Surfaces
- High Resolution Imaging with Fast Print Speeds
- 4 Color Channel (CMYW) Using White Toner
- Virtually Maintenance Free with Low Cost Consumables
- High Definition (HD) Color Printing Technology for Increased Color Depth and Richer Hues
- Small Footprint and Compact Built
- Media Flexibility with Low Cost Per Page
- Compatible with Any Leading Transfer Papers Including Shock Line
- OKI Two Year On-site Warranty for USA and Canada
**OKI 711WT**  
Professional 8.5” x 14” CMYW LED Transfer Printer

$3,395  OKI 711WT Printer  
8.5” x 14” (CMYW)

- Maximum Paper Size: 8.5” x 14” (Legal Size)
- Uses White Toner for Dark, Light and Colored Shirts and Other Unique Hard Surfaces
- High Resolution Imaging with Fast Print Speeds
- 4 Color Channel (CMYW) Using White Toner
- Virtually Maintenance Free with Low Cost Consumables
- Small Footprint and Compact Built
- Media Flexibility with Low Cost Per Page
- Compatible with Any Leading Transfer Paper Including Shock Line
- OKI One Year On-site Warranty for USA and Canada
OKI C831-TS
11” x 17” Full Color CMYK LED Garment Transfer Printer

$2,095  OKI C831-TS Printer
11” x 17” (CMYK)

► Maximum Paper Size: 11” x 17” (Tabloid Size)
► Full Color CMYK Toner Printer for Light and Colored Background Transfers
► High Resolution Imaging with Fast Print Speeds
► Virtually Maintenance Free with Low Cost Consumables
► High Definition (HD) Color Printing Technology for Increased Color Depth and Richer Hues
► Small Footprint and Compact Built
► Media Flexibility with Low Cost Per Page
► Compatible with Any Leading Transfer Papers Including Shock Line
► OKI Two Year On-site Warranty for USA and Canada
OKI Pro6410 NeonColor
8.5” x 14” LED Transfer Printer Using Neon Toners

$2,695
OKI Pro6410 NeonColor Printer
8.5” x 14” (Using Neon Color Toners)

- Maximum Paper Size: 8.5” x 14” (Legal Size)
- Stunning and Vibrant Fluorescent Neon Colors
- High Resolution Imaging with Fast Print Speeds
- Unique Black or White Quick-Swap Print Cartridge Technology
- Virtually Maintenance Free
- Small Footprint and Compact Built
- Media Flexibility with Low Cost Per Page
- Capable of 3-D Effects for Promotions
- Neon White Toner Fluoresce Under UV Blacklight--Can be Used as Security Mark
- Compatible with Any Leading Transfer Paper
- OKI Two Year On-site Warranty for USA and Canada
OKI 711WT | 8432WT HD Toner
Genuine High Definition (HD) Replacement Toner

High Quality and High Definition CMYW Replacement Toners for OKI WT Series Transfer Printers

Microfine Spherical Toner Technology Provides Ultra Crisp, Sharp and Vibrant Color Imaging

Optimized for Use with Leading Transfer Paper Manufacturers

CMY Color Toner Combination Creates Rich Composite Black for Great Full Color Imaging

OKI Pro9541WT HD Toner
Genuine High Definition (HD) Replacement Toner for OKI Pro9541WT Printer

OKI C831-TS HD Toner
Genuine High Definition (HD) Replacement Toner for OKI C831-TS Printer
CADLink Digital Factory OKI TT
Color Management for OKI LED Transfer Printers

$495  Cadlink Digital Factory

- Simplified Use--Custom OKI Drivers and Queues Right Out of the Box
- Automated Handling of White Underbase as Well as Intuitive Features
- Easy to Organize Production Workflow and Job Management
- High Fidelity Color with Amazing Vibrancy and Color Matching
- Support for a Wide Variety of Transfer Media and Substrates
- Pre-Configured, Variable “No Ink” Production Queues Included for Fabric Printing
- Interactive Graphic Layout Tools
- Factory-Created Color Profiles Included
QuickLook Book

SHOCK LINE | OKI

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